

Enfors: Fermentation Process Technology (2019)

Content

<i>Content</i>	<i>1</i>
1. Introduction	1
1.1 History of industrial biotechnology.....	1
1.2 The biotechnical process.....	5
1.3 Conclusions and comments.....	9
2. Fermentation media	11
3. Sterilization	17
3.1 Heat resistance and heat inactivation of microorganisms.....	18
3.2 Kinetics of heat sterilization.....	20
3.3 Decimal reduction time (D) and the Z-value.....	23
3.4 Calculation of sterilization time.....	25
3.4.1 Batch sterilization.....	27
3.4.2 Continuous HTST sterilization.....	28
3.5 Sterilization by filtration.....	29
3.6 Comparison of the two kinetic models (k , E_a vs. D , Z).....	31
3.7 Conclusions and comments.....	31
4. Bioreactors and instrumentation	33
4.1 The stirred tank reactor (STR).....	33
4.2 The bubble column (tower) reactor.....	35
4.3 The air-lift reactor.....	35
4.4 The packed bed reactor.....	36
4.5 The fluidised bed reactor.....	37
4.6 The plug flow reactor (PFR).....	37
4.7 Aseptic function of bioreactors.....	38
4.8 Instrumentation.....	40
4.9 Trends in bioreactor development.....	46
5. Physiological and metabolic basis	47
5.1 Cell structures and classification of microorganisms.....	47
5.2 Principles of energy generation.....	50
5.3 Metabolic organization: catabolism and anabolism.....	53
5.4 Metabolic regulation.....	56
5.4.1 Substrate uptake.....	57
5.4.2 The phosphotransferase (PTS) system in bacteria.....	59
5.4.3 Sugar uptake in eukaryotes.....	60
5.4.4 Over-flow metabolism.....	60
5.4.5 Gluconeogenesis.....	63
5.4.6 Anapleurotic reactions and CO_2 fixation.....	65

S-O Enfors: Fermentation Process Technology (2019)

9.4.4 The gas mass balance method.....	114
9.5 Rheology of fermentation broths.....	116
9.6 Calculation of $K_L a$ from power input data.....	117
9.7 Summary of equations used for OTR and $K_L a$ calculations.....	120
9.8 Diffusion limited reactions.....	121
9.9 Conclusions and comments.....	126
10. Batch fermentation	129
10.1 Mass balances for a batch process.....	129
10.2 Conclusions and comments.....	135
11. Continuous fermentation	137
11.1 The chemostat.....	138
11.1.1 The chemostat properties.....	140
11.1.2 Product concentration and productivity in chemostat vs. fed-batch.....	147
11.1.3 Summary of steady-state equations for a chemostat.....	149
11.1.4 The metabolic control of the chemostat.....	150
11.1.5 Control of cell concentration and growth rate in a chemostat.....	150
11.1.6 Over-flow metabolism in the chemostat.....	152
11.1.7 Applications of the chemostat.....	152
11.1.8 Simulation of a chemostat.....	153
11.2 The accelerostat (A-stat).....	153
11.3 The pH-auxostat.....	155
11.4 Conclusions and comments.....	157
12. Fed-batch fermentation	159
12.1 A fed-batch model.....	163
12.2 High cell density cultures.....	165
12.3 Exponential fed-batch cultures.....	169
12.4 DOT controlled feeding.....	171
12.5 Simulation of a fed-batch process.....	172
12.5.1 Summary of equations for fed-batch simulations.....	172
12.5.2 The simulation algorithm.....	172
12.5.3 Problems in simulating DOT.....	173
12.6 Conclusions and comments.....	173
13. Scale-up and scale-down	175
13.1 Scale-up criteria.....	175
13.2 Concentration gradients.....	176
13.3 Microbial responses to concentration gradients.....	178
13.4 Conclusions and comments.....	183
14. Determination of kinetic process parameters	185
14.1 Maximum specific growth rate, μ_{max}	185
14.2 Specific growth rate, μ	186
14.3 The saturation constant, K_s	187

5.5 Stress responses and regulation of synthesis of macromolecules.....	65
5.5.1 The stringent response.....	66
5.5.2 The heat-shock response.....	67
5.6 Secondary metabolism.....	68
5.7 Product release to the medium	69
5.7.1 Protein secretion.....	70
5.7.2 Excretion of metabolites.....	71
5.8 Conclusions and comments	71
6. Bioreactor mass balances	75
6.1 Derivation of a general mass balance equation.....	76
6.2 Conclusions and comments.....	78
7. Biological reaction rate models	79
7.1 Model classification.....	79
7.2 Substrate consumption.....	80
7.3 Yield coefficients.....	82
7.4 Specific growth rate.....	84
7.5 Consumption of non-limiting substrates.....	86
7.6 Cell death.....	87
7.7 Product formation.....	87
7.8 Metabolic heat evolution.....	87
7.9 The maintenance demand.....	88
7.10 Oxygen consumption.....	90
7.11 Over-flow metabolism.....	92
7.12 Summary of equations for q and $Y_{X/S}$	94
7.13 Conclusions and comments.....	95
8. Stoichiometry	97
8.1 Carbon- and degree of reduction- balances.....	97
8.2 Calculation of specific rates.....	100
8.3 Checking consistency of measured data.....	101
8.4 Conversion of parameters between C-mole and gram units.....	102
8.5 Summary of stoichiometry equations.....	102
8.6 Conclusions and comments.....	102
9. Oxygen transfer in bioreactors	105
9.1 The oxygen demand.....	105
9.2 The oxygen transport.....	106
9.3 Control of the oxygen transfer rate.....	107
9.4 Determination of the oxygen transfer capacity.....	111
9.4.1 Oxygen balance equations.....	111
9.4.2 The sulphite oxidation method.....	113
9.4.3 The dynamic method.....	113

14.4 Yield coefficients and maintenance.....	187
14.5 The specific substrate consumption rate q_s	188
14.6 The specific product production rate q_p	189
14.7 The specific oxygen and CO_2 rates.....	189
14.8 Summary of equations for calculation of specific rates.....	190
15. Software sensors	191
15.1 Respiratory quotient.....	191
15.2 Biomass concentration (X_{nh3}).....	192
15.3 Specific growth rate (μ_{nh3}).....	193
15.4 Oxygen per substrate consumption (R_{os}).....	195
15.5 Conclusions and comments.....	195
16. Appendix: Simulation algorithms	197
16.1 Fed-batch process (MATLAB).....	197
16.2 Chemostat at steady state (MATLAB).....	200
16.3 Chemostat at steady state (Excel).....	202
16.4 pH-auxostat (MATLAB).....	203
16.5 Concentration gradients in a bead (MATLAB).....	205
18. Subject index	207
18. List of symbols	211